

# Work Order ID 52866

October 16, 2009 8:57:42 AM



Page 1

Item ID: D212-725-1-917

Accept



Setup Start



Revision ID: *SC6*

Stop



Item Name: FUEL FILTER DRAIN LINE

Start Date: 10/16/09 Start Qty: 6.00



Cust Item ID:

Required Date: 11/11/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *CZ*

Date: *09/10/16* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D212-725-1

Rev *B*

100

*SC6*

0.00



Purchasing

Memo

0.00

Issue P/O: *10587*

Ship to Cintube: QTY

P#

DESCRIPTION

- (2) AN818-6J NUT

- (2) MS20819-6J SLEEVE

- (2 ft) M304TR0.375W.035 (length may vary)

\*\*\*Fabricate as per dwg D212-725-1\*\*\*

Purchase Part Number: D212-725-1-917

Supplier: Cintube

Certificate of conformity is required

*CZ 09/10/16* *(C)*

*clear up m-h 09/11/23* *(GX)*

**Work Order ID 52866**

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Page 2

Item ID: D212-725-1-917

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Setup Start

Revision ID: B

Stop

Item Name: FUEL FILTER DRAIN LINE

Start Date: 10/16/09 Start Qty: 6.00

Cust Item ID:

Required Date: 11/11/09 Req'd Qty: 6.00

Customer:


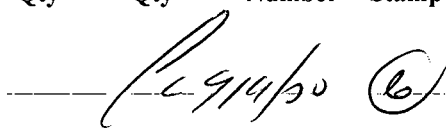



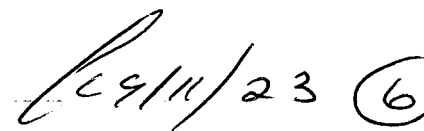
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110  Packaging Packaging	Receive & Inspect for Damage & Mat'l Certs  Memo	0.00  0.00							
120  QC Quality Control	QC6- Inspect dimensions to drawing  Memo	0.00  0.00							
130  Packaging Packaging	Identify as per dwg & Stock Location: <u>3846</u>  Memo	0.00  0.00							

**Work Order ID 52866**

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October 16, 2009 8:57:42 AM

Item ID: D212-725-1-917

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Setup Start



Revision ID: B

Stop



Item Name: FUEL FILTER DRAIN LINE

Start Date: 10/16/09 Start Qty: 6.00



Cust Item ID:

Required Date: 11/11/09 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09-11-23

CMF

09-11-23

# Picklist Print

October 16, 2009 8:57:41 AM

Page 1

Work Order ID: 52866

Parent Item: D212-725-1-917RevB

Parent Item Name: FUEL FILTER DRAIN LINE


Comments:

Start Date: 10/16/09

Required Date: 11/11/09

Start Qty: 6.00

Required Qty: 6.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.375W.035		Purchased	No			100	f	33.4500	12.6316			
												
304 TUBING .375 x .035w												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse  
MAT  
110113

33.45  
33.45

6.44 112950  
6.64 10/10/16


MS20819-6J		Purchased	No			100	Each	14.0000	12.0000			
												
sleeve												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse  
ST  
102850

14  
14 -0

12 10/10/16

AN818-6J		Purchased	No			100	Each	13.0000	12.0000			
												
nut												

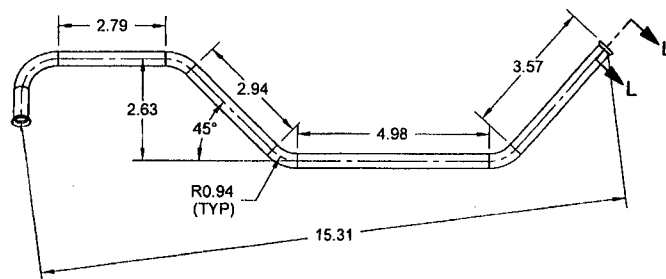
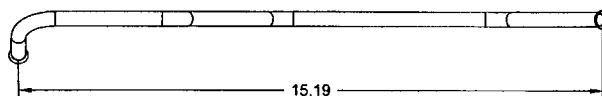
Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse  
ST  
102850

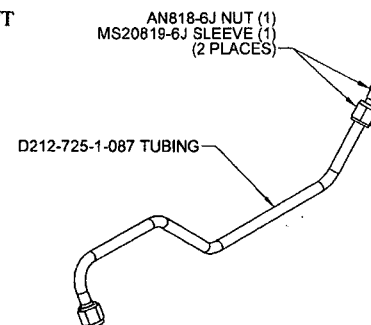
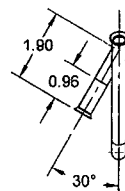
13  
13

12 10/10/16

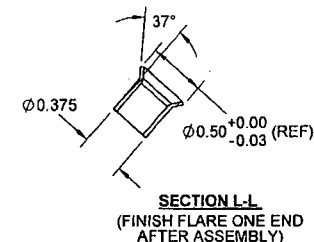
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52866  
C209 110/14



**D212-725-1-087 TUBING**  
MANUFACTURE PER TEMPLATE DT8910



**D212-725-1-917 TUBE ASSEMBLY** x 4



**RELEASED**  
080703

- NOTES:  
1) MATERIAL: AISI 304/316 SS  $\phi 0.375 \times 0.035$  WALL SEAMLESS ROUND TUBING (REF. DART SPEC. M304TR0.375W.035)  
2) FINISH: NONE  
3) TOLERANCES: PER DART-QSI-018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N D212-725-1-917 USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: N/A

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. C
MFG. APPR.		D212-725-1	SHEET 34 OF 49
APPROVED		TITLE	SCALE
DE APPR.		212S DETAIL PARTS	1:3
DATE	07.12.04	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

CLIENT:  
DART AEROSPACE LTD.  
1270 ABERDEEN ST.

HAWKS BURY  
ON K6A 1K7

EXPED. A/TO :  
SAME

**CINTUBE** LTEE/LTD

☒ 333 BOUL. ST-JOSEPH, BUILDING # 105  
LACHINE, QUEBEC  
H8S 2K9  
TEL: (514) 634-3592  
FAX: (514) 636-3336 / 8625

☐ 1250 MATHESON BLVD. EAST  
MISSISSAUGA, ONTARIO  
L4W 1R2  
TEL: (905) 625-190  
FAX: (905) 625-1500

BON. LIVR.: RELACHE  
PACK. SLIP M-105904  
ORDER #: 10587

DATE: 20-Oct-09  
COMMANDE #:  
ORDER #:

Rep: PATRICK ZALATAN

CLIENT NO.	MAT'L PAR / MAT'L BY	REFERENCE	MODE DE PAIEMENT / TERMS OF PAYMENT
MDAR72	CLIENT		C.O.D. (VISA : VOIR CLAIRE)

CONTACT PHONE #: (613) 632-9577 EXT. #:  
FAX #: (613) 632-1053

TRANSPORT	DATE LIV. / DELIV. DATE	CONTACT
PUROLATOR COLLECT #7684382	7 A/TO 10 JOURS/DAYS	LINDA LACELLE

QUANT	EXP.	DIMENSION / SIZE	EP / WALL	DESCRIP. MAT'L. / MAT'L DESCRIP.	DEG.	RAY. / RAD.	TANGENTE / TANGENT	INSTRUCTIONS
6	6	0.25 OD	0.035	PART NO. DART D212-725-1-933P TUBE ALUMINIUM	MULTIPLE BENDS	0.56 CLR	SEE DRWG: D212-725-1-933P	FINAL CUT & FLARE
6	6	0.375 OD	0.035	PART NO. DART D212-725-1-917P TUBE SS/304/316L	MULTIPLE BENDS	0.94 CLR	SEE DRWG: D212-725-1-917P	FINAL CUT & FLARE
6	6	0.75 OD	0.049	PART NO. DART D212-725-1-921P TUBE SS/304/316L	2 BENDS	1.75 CLR	SEE DRWG: D212-725-1-921P	FINAL CUT & FLARE
3	1			LETTRE OF COMPLIANCE				

Notes:

CATEGORIE ISO  
ISO CATEGORY

1	2	3
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

ASME ☐

LETTRE DE CONFORMITE  
LETTER OF COMPLIANCE

OUI  
YES ☒

DATE CLIENT AVIS. / ADV.:

CONTACT:

PAR/BY:

EXPEDIE PAR / SHIPPED BY:

DATE:

CLIENT: X

DATE:

KL6A-1K7

513995

Nº LIC. - LIC. NO.

TVP/PST

TOTAL

[illegible]



## L Lacelle

---

**From:** L Lacelle [llacelle@dartaero.com]  
**Sent:** October 21, 2009 9:50 AM  
**To:** 'Patric Zalatan'  
**Subject:** FW: tubes  
**Attachments:** D212-725-1-199d Tubing.DSN; D212-725-1-087c Tubing.DSN; D212-725-1-121.b Tubing.DSN

Hi Patrick,  
Bruno called and asked for these, hope these are sufficient.  
Thx  
Linda

---

**From:** Roberto Fuentes [mailto:rfuentes@dartaero.com]  
**Sent:** October 21, 2009 9:29 AM  
**To:** 'L Lacelle'; mpetsche@dartaero.com; 'Harvey Siemens'  
**Cc:** David Shepherd  
**Subject:** RE: tubes

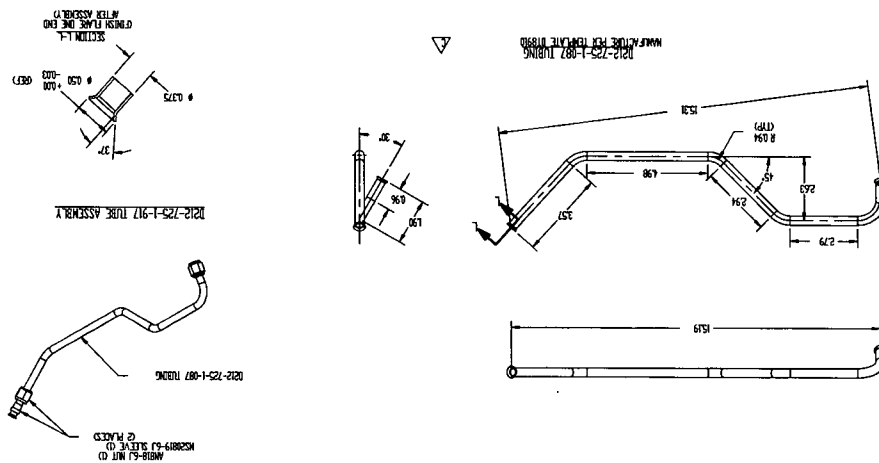
Roberto

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Wednesday, October 21, 2009 6:55 AM  
**To:** mpetsche@dartaero.com; 'Roberto Fuentes'; 'Harvey Siemens'  
**Subject:** tubes  
**Importance:** High

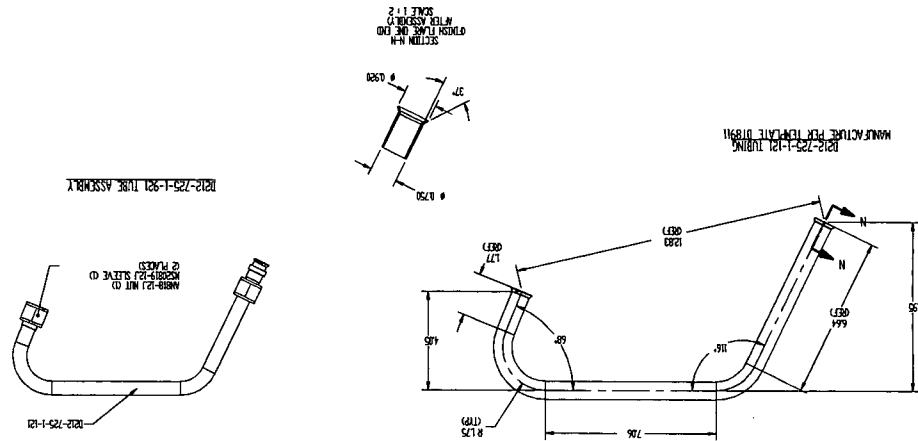
Hi  
We have an order placed with cintube for the following parts:  
D212-725-1-917  
D212-725-1-921  
D212-725-1-933  
They require the dxf files (or whatever) for these asap please

Thank You,  
Linda Lacelle  
Production Manager  
Dart Aerospace Ltd

[illegible][illegible]

07/05/11	2125 DETAIL PARTS	DE WORK
TITLE	2121-751-1	REV. B
DRAWING NO.	REVISION	DATE
DRG NO.	BY	CHECKED BY
DATE	APPROVED BY	DATE
07/05/11	2121-751-1-120	ADD DATE

IDENTITY ASSURELY WITH PART P/M 1232-725-1-921 USING FIRE POINT PERMANENT INK NUMBER



DATE	08.03.14
REASON	DART AEROSPACE LTD
REASON NO	INVESTMENT, DARTED, CHINA
TITLE	D212-725-1
DETAILS	2125 DETAIL PARTS
SHEET # OF 47	SCALE
REV. D	NO

7) MARCH 1965  
8) APRIL 1965  
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320) APRIL 1991  
321)

0212-725-1-199 TUBING  
MANUFACTURE PER TEMPLATE D18915)

